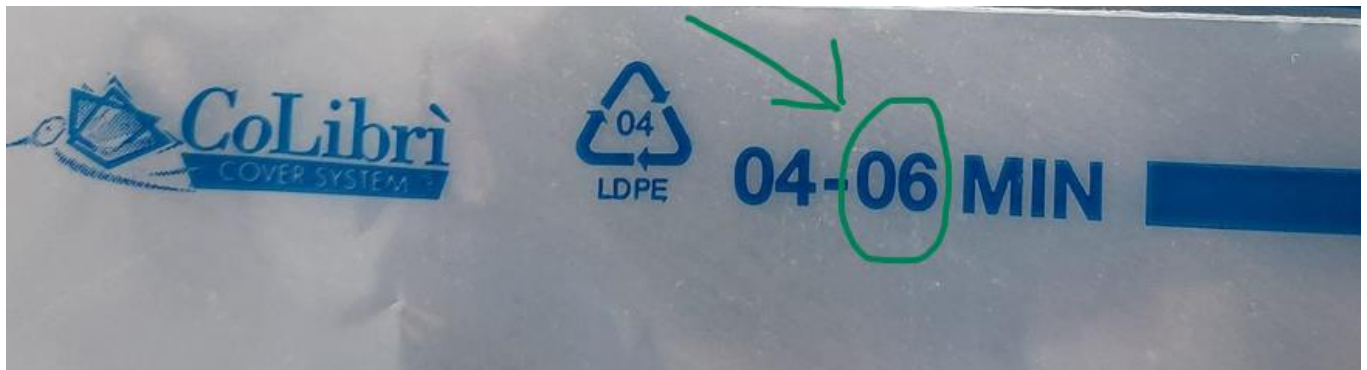


HOW TO PREVENT 240 ERROR

1. Use only Colibri covers.
2. Do not cut/press the pedal without a cover in the machine otherwise this will be counted as bad cut by the machine (max of bad cuts 500 before error 240 appears).
3. If the cut isn't complete, please avoid making another pass with the machine in the same spot on the cover. Instead, we recommend using scissors to finish the cut. If you find that the machine frequently struggles to make proper cuts, we recommend cleaning the rubber roller, adjusting the machine's temperature, and inspecting the welding bar to see if it has reached 5000 cuts or a multiple of that number.
4. Please make sure to leave enough extra plastic on the sides, otherwise the machine may seal but struggle to grab the excess plastic to cut. To avoid this, **we recommend leaving at least 1 inch of extra plastic on top for the initial cut, and at least ½ an inch on each side.**
5. Do not use covers that show as a second number in the **production code** (see example in the below picture) a number **equal or lower than 11**. Examples:

Example 1: covers that should NOT be used. In the image below, the production code is **04-06 MIN**, and since the second number is 06, these covers are not compatible with the new machines. We strongly recommend that you dispose of them.



Example 2: acceptable covers for use. Referring to the image below, the production code is **05-20 MIN ECO**. Since the second number in this production code is 20, these covers are deemed suitable for use.



6. **Photo 1 below** - Before making the cut, please make sure to position the cover reaching the center of the machine under at least one of the arrows in the white box.
- Photo 2 below** - Example of what **NOT** to do. Do not cut away from the center. The book is aligned with the edge line on the table, and it is small enough that it doesn't get picked up by the sensors. This can happen easily and repeatedly if you cover small-medium books and cut away from the center. Each cut that is made outside at least one of the 2 arrows will be counted as bad which can often result in the machine not cutting accurately (when you reach 500 bad cuts the machine will lock with 240 error).

Photo 1



Photo 2

